



JACOBY-TARBOX®

A Division Of The Clark•Reliance Corporation

Over 80 years of Quality!

HYDROTEST SCHEDULE

Section: T100
Bulletin: T100.35
Date: 12/00
Supersedes: 11/98

ASME B16.5 HYDROSTATIC SHELL TEST PER SECTION 8 (B16.5)
ASME B16.24 HYDROSTATIC SHELL TEST PER SECTION 11 (B16.24)
ASME B31.3 HYDROSTATIC LEAK TEST PER PARAGRAPH 345.4.2(a)(c)

NOMINAL PIPE SIZE

NPS 1/8-2
NPS 2.5-8
NPS 10+

MIN TEST TIME

1 MIN
2 MIN
3 MIN

100 F PSIG RATING	ANSI CLASS	MATL	TEST PRESSURE
150	NOMINAL	ALL	225
300	NOMINAL	ALL	450
600	NOMINAL	ALL	900
200	125	IRON	300
225	150	BRONZE	350
275	150	316 SS	425
285	150	STEEL	450
720	300	316 SS	1100
740	300	STEEL	1125
1440	600	316 SS	2175
1480	600	STEEL	2225
1000	NOMINAL	ALL	1500
2000	NOMINAL	ALL	3000
3000	NOMINAL	ALL	4500
ALL OTHERS	NOMINAL	ALL	TIMES 1.5



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