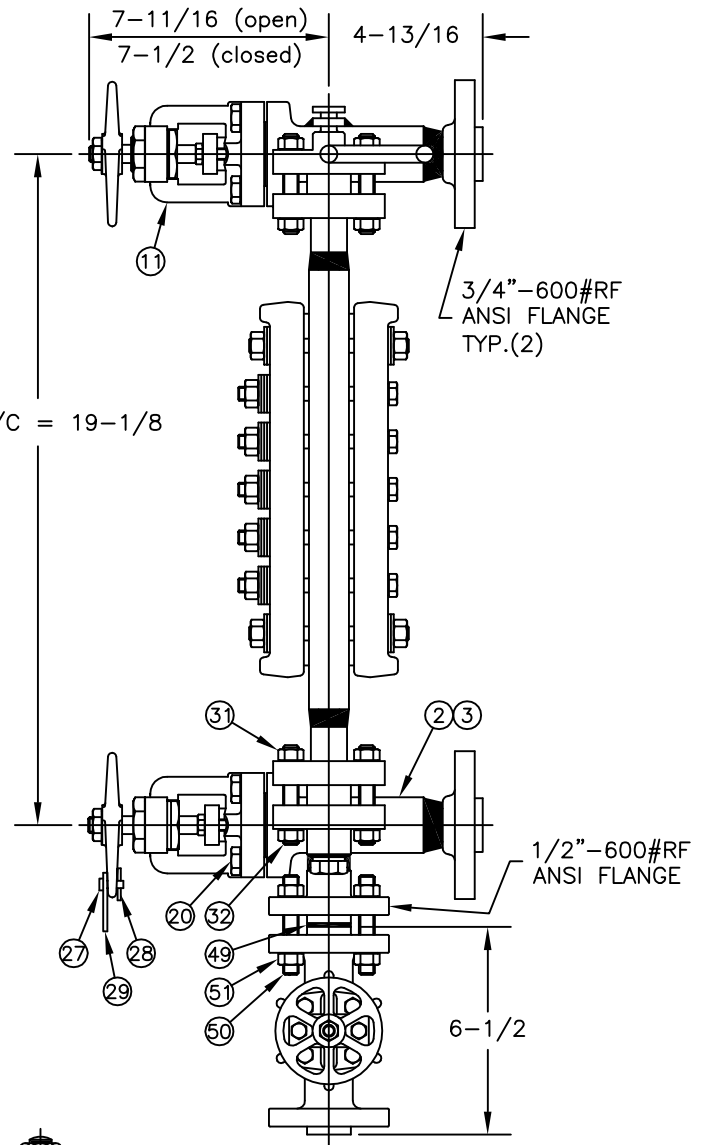
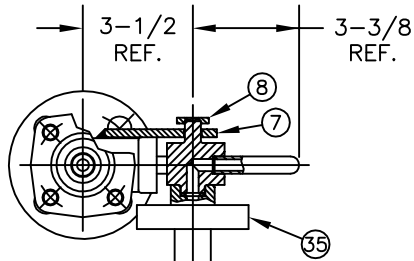
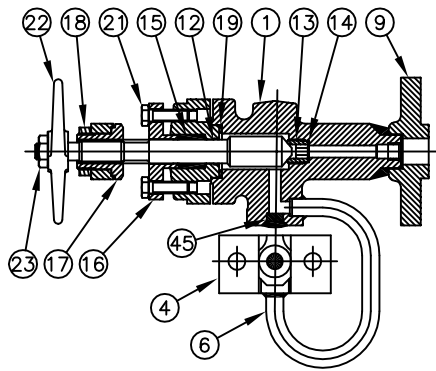


SECTION X-X



MIN. C/C = 19-1/8

VIS. GLASS = 10-1/8

4-1/2 MIN.

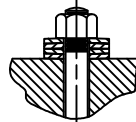
3-1/16

1/8

6-5/8 REF. (open)



WASHER STACK UNDER EACH STUD NUT



WASHER STACK UNDER EACH BOLT NUT

DETAIL OF WASHER STACKS

	6 REDRAWN & UPDATED	9/04	MJK
	5 REDRAWN ON CAD	11/01	DMD
SYM	REVISION	DATE	APP

#109B BOILER
WATER GAGE ASSEMBLY
FOR 900# W.S.P.

JERGUSON
GAGE & VALVE CO.
STRONGSVILLE, OHIO, U.S.A.

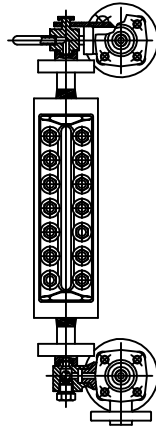
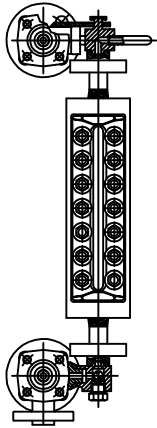
SCALE NONE DATE 9/30/04

DRAWN MJK
CHECKED DMD
APPROVED

FILE NO.
DRAWING NO.
SG-109B
(pg.1 of 2)
REV. 6

BILL OF MATERIAL

PIECE NO.	NAME OF PART	QTY.	MATERIAL	PART NO.
1	TOP VALVE BODY	1	STEEL	L-847-A5
2	BOT. VALVE BODY RH	1	STEEL	L-848-A5
3	BOT. VALVE BODY LH	1	STEEL	L-849-A5
4	TOP GAGE CONN.	1	STEEL	V-3389U-B
5	BOTTOM GAGE CONN.	1	STEEL	V-6624U-B
6	EXPANSION LOOP	1	STEEL	V-9880-AXS
7	SUPPORT BRACKET	1	STEEL	V-9882-A6
8	WELDING CAP	1	STEEL	P-3968-A6
9	3/4"-600#RFSW FLG	2	STEEL	FA5-6-1-3D1P
10	1/2"-600#RF FLG	1	STEEL	V-9129U-A5
11	YOKE	2	STEEL	L-220-B
12	VALVE STEM	2	416 SS	V-13302-U3
13	VALVE SEAT	2	416 SS TREATED	P-343-U3
14	VALVE SEAT GASKET	2	STEEL	P-33-1-A1
15	PACKING	24	GRAPHITE	G-264
16	PACKING GLAND	2	STEEL	V-18257-4-AL4
17	BUSHING	2	BRASS	P-6316-F4
18	BUSHING NUT	2	STEEL	P-5665-A6
19	SPIRAL GASKET	2	316/CHLOROCARB	P-5643-T
20	CAP SCREW	8	STEEL	P-6475-B71
21	CAP SCREW	4	STEEL	P-5729-B71
22	LEVER	2	STEEL	P-336-A16
23	VALVE STEM NUT	2	STEEL	P-78-4-2HA
24	BALL HOLDER	1	303 SS	P-2-Q3
25	BALL HOLDER GASKET	1	STEEL	P-33-4-A1
26	BALL CHECK	1	316 SS	P-1-T2
27	PIN	1	STEEL	P-1977-A
28	COTTER PIN	1	STEEL	P-28-A1
29	EQUALIZING PLATE	1	STEEL	P-1900-A1
30	NAME PLATE	2	BRASS	P-6211-F
31	NUT	8	STEEL	P-235-2-2HA
32	STUD	4	STEEL	P-4008-1-B71
33	CHAMBER	1	STEEL	V-12364U-A6
34	FLANGED NIPPLE	2	STEEL	V-12369- -A6
35	LOOSE FLANGE	2	STEEL	V-5094-B
36	GASKET	2	GRAFOIL	V-13488-7
37	SHIELD	2	MICA	P-4452-7
38	GLASS (TRANS)	2	TEMPERED BORO	V-16756-7
39	CUSHION	2	IFG5500	V-18980-7
40	COVER	2	STEEL	V-12365-AL4
41	STUD	4	STEEL	P-3378-6-B71
42	BOLT	10	STEEL	P-263-B71
43	SPRING WASHER	56	SPRING STEEL	V-15528-J1
44	NUT	18	STEEL	V-11062-2HA
45	WELDING PLUG	1	STEEL	P-7612-A6
46	SPIRAL GASKET	2	304/CHLOROCARB	P-5198
47	NAME PLATE	1	BRASS	P-7566-F
48	DRAIN VALVE	1	STEEL	A-16376
49	SPIRAL GASKET	1	316/FLEXICARB	P-257-T
50	STUD	4	STEEL	P-4008-1-B71
51	NUT	8	STEEL	P-1866-2HA



L.H. VALVE AND
GAGE ASSEMBLY

R.H. VALVE AND
GAGE ASSEMBLY

EQUIPMENT SHOWN MEETS ASME CODE AND
ABS REGULATIONS

NOTES:

- TO ORDER A 900# GAGE, SPECIFY #109B AND CENTER-TO-CENTER.
WHEN ORDERING VALVES, SPECIFY TYPE, GROUP AND HANDING.
EX.1) TO ORDER A 900# WSP TOP L.H. VALVE W/ 600# ANSI FLANGES, SPECIFY 709A-4-L.H. (SHOWN)
TO ORDER A 900# WSP TOP L.H. VALVE W/ 900# ANSI FLANGES, SPECIFY 709B-4-L.H.
EX.2) TO ORDER A 900# WSP BOT. R.H. VALVE W/ 600# ANSI FLANGES, SPECIFY 719A-4-R.H.
TO ORDER A 900# WSP BOT. R.H. VALVE W/ 900# ANSI FLANGES, SPECIFY 719B-4-R.H.
- WHEN ORDERING A COMPLETE ASSEMBLY AS SHOWN, (VALVES HAVE 3/4"-600# ANSI FLANGED TANK CONN. AND 1/2"-600# ANSI FLANGED DRAIN CONN.), SPECIFY DRAWING NO., VISIBILITY, CENTER-TO-CENTER AND HANDING.
- GAGE HYDROSTATICALLY TESTED @ 1350 PSI. VALVES HYDROSTATICALLY TESTED @ 2175 PSI.
- WEIGHTS: TOP SHUTOFF VALVE ~ 18#, BOTTOM SHUTOFF VALVE ~ 19#
DRAIN VALVE ~ 7-1/2#, GAGE ~ 49#
- HANDCHAIN FOR VALVES SUPPLIED ONLY WHEN SPECIFIED ON CUSTOMER'S PURCHASE ORDER.
SEE DWG. GD-1582 FOR CHAIN KIT.

			#109B BOILER WATER GAGE ASSEMBLY FOR 900# W.S.P.	JERGUSON GAGE & VALVE CO. STRONGSVILLE, OHIO, U.S.A.	DRAWN MJK	FILE NO.
6 REDRAWN & UPDATED	9/04	MJK			CHECKED DMD	DRAWING NO. SG-109B (pg.2 of 2)
5 REDRAWN ON CAD	11/01	DMD		APPROVED	REV. 6	
SYM	REVISION	DATE	APP	SCALE NONE	DATE 9/30/04	