



JACOBY-TARBOX®

A Division Of The Clark•Reliance Corporation

Over 80 years of Quality!

HYDROTEST SCHEDULE

Section: T100
Bulletin: T100.35
Date: 12/00
Supersedes: 11/98

**ASME B16.5 HYDROSTATIC SHELL TEST PER SECTION 8 (B16.5)
ASME B16.24 HYDROSTATIC SHELL TEST PER SECTION 11 (B16.24)
ASME B31.3 HYDROSTATIC LEAK TEST PER PARAGRAPH 345.4.2(a)(c)**

NOMINAL PIPE SIZE

NPS 1/8-2
NPS 2.5-8
NPS 10+

MIN TEST TIME

1 MIN
2 MIN
3 MIN

| 100 F PSIG RATING | ANSI CLASS | MATL | TEST PRESSURE |
|-------------------|------------|--------|---------------|
| 150 | NOMINAL | ALL | 225 |
| 300 | NOMINAL | ALL | 450 |
| 600 | NOMINAL | ALL | 900 |
| 200 | 125 | IRON | 300 |
| 225 | 150 | BRONZE | 350 |
| 275 | 150 | 316 SS | 425 |
| 285 | 150 | STEEL | 450 |
| 720 | 300 | 316 SS | 1100 |
| 740 | 300 | STEEL | 1125 |
| 1440 | 600 | 316 SS | 2175 |
| 1480 | 600 | STEEL | 2225 |
| 1000 | NOMINAL | ALL | 1500 |
| 2000 | NOMINAL | ALL | 3000 |
| 3000 | NOMINAL | ALL | 4500 |
| ALL OTHERS | NOMINAL | ALL | TIMES 1.5 |



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