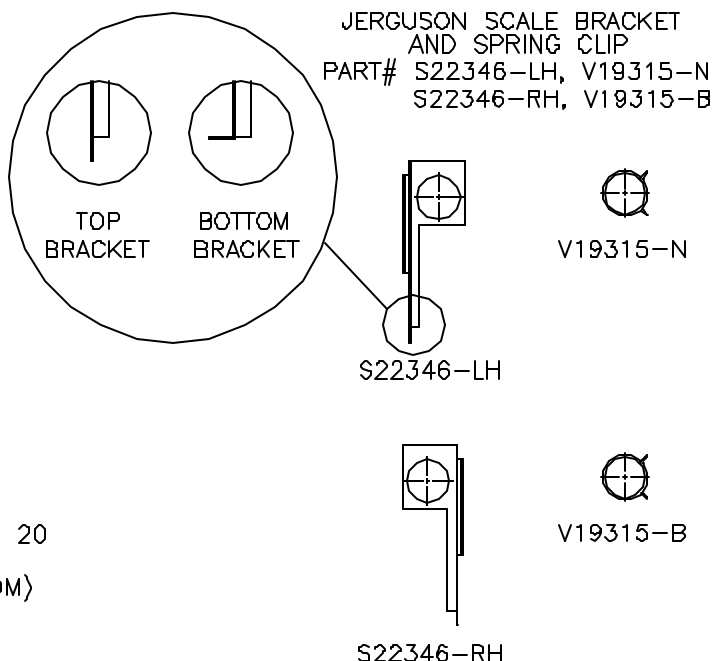
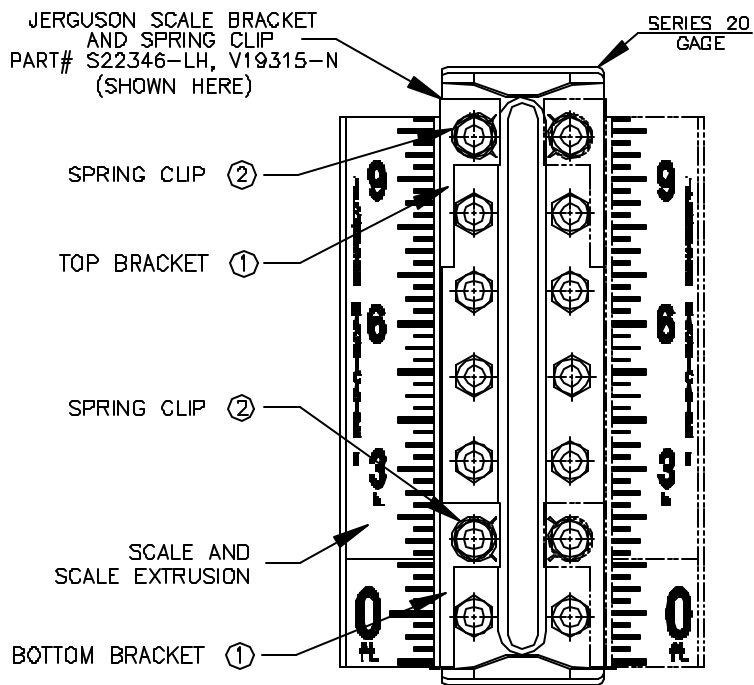


**BILL OF MATERIAL**

PIECE NO.	NAME OF PART	QTY.	MATERIAL	PART NO.	REMARKS
1	SCALE BRACKET	2	304 S. S.	V19315-N (V19315-B)	
2	SPRING CLIP	2	C. S.	S22346-LH (S22346-RH)	



NOTE: THE LEFT HAND MOUNTING ON A SERIES 20 GAGE IS SHOWN HERE (RIGHT HAND MOUNT SHOWN IN PHANTOM)

**ASSEMBLY NOTES:**

- 1) PLACE BOTTOM BRACKET ON 2ND NUT FROM BOTTOM OF GAGE
- 2) PLACE THE TOP BRACKET ON THE TOP NUT ON GAGE
- 3A) IF NUTS ARE EXPOSED ON THE VIEWING SIDE OF THE GAGE THEN INSTALL LARGE BLACK SPRING CLIPS ONTO THE NUTS TO RETAIN BRACKETS
- 3B) IF BOLTS ARE EXPOSED ON THE VIEWING SIDE OF THE GAGE THEN INSTALL SMALL GREEN SPRING CLIPS ONTO THE BOLTS TO RETAIN BRACKETS
- 4) SLIDE EXTRUSION INTO TOP BRACKET THEN BOTTOM BRACKET

NOTE: ASSEMBLY DRAWING FOR REFERENCE ONLY.

SCALE WITH BRACKET  
FOR 10, 20, 32, 300 AND  
300L SERIES GAGES

**JERGUSON  
GAGE & VALVE CO.**  
STRONGSVILLE, OHIO, U.S.A.

DRAWN ARH  
CHECKED  
APPROVED

FILE NO.  
DRAWING NO.  
**GD-2043**  
REV. 0

SYM	REVISION	DATE	APP

SCALE NONE DATE 6/20/97