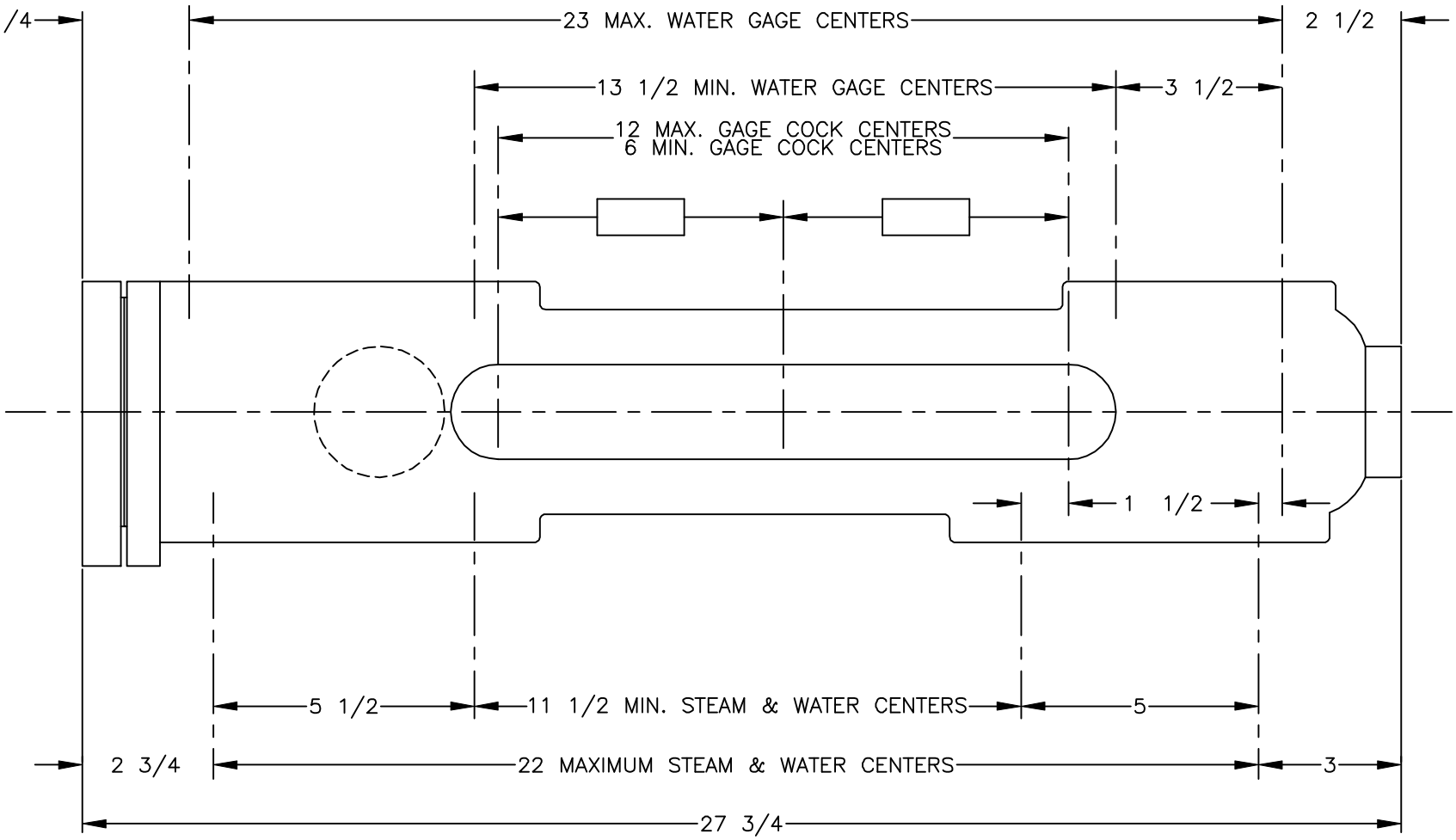

STEAM AND WATER CENTERS REQUIRED

WATER GAGE CENTERS REQUIRED

NORMAL WATER LEVEL (DIST. FROM WATER CONN.)

CONNECTION SIZES:
WATER GAGE & GAGE COCK: 3/4 PIPE TAP
STEAM & WATER (SPECIFY): 1, 1 1/4, 1 1/2 PIPE TAP
FOR FLOAT TYPE COLUMN – 8" ALARM VARIATION ONLY OPTION

NOTE: SPECIFY HIGH ALARM, LOW ALARM, FUEL CUTOUT, AND ANY OTHER PROBE FUNCTION LOCATIONS.
GAGE COCK CONNS. (IF REQ'D.) ARE MACHINED ON BOTH SIDES OF THE COLUMN.

REV	DESCRIPTION	DATE	SIG
	REVISIONS		

UNLESS OTHERWISE NOTED:
TOLERANCES (±)

DECIMAL & STOCK	(.002)
FIN. FRACTIONAL (UP TO 1", NOT INCL.)	(.010)
FIN. FRACTIONAL (1" INCL., UP TO 3")	1/64
FIN. FRACTIONAL (3" INCL., UP TO 6")	1/32
FIN. FRACTIONAL (6" INCL., UP TO 12")	1/16
FIN. FRACTIONAL (12" & OVER)	1/8
ANGLES	1°

MACHINE FINISH- 125√ OR SMOOTHER
REMOVE BURRS AND SHARP EDGES

THE CLARK-RELIANCE CORP.
STRONGSVILLE, OHIO

W0250 UNIVERSAL ELECTRODE OR FLOAT TYPE CAST IRON WATER COLUMN

MATERIAL

DRAWN	FAS	SCALE	NONE
CHKD.		DATE	7-7-92

DRAWING NO. A-17154

REV.