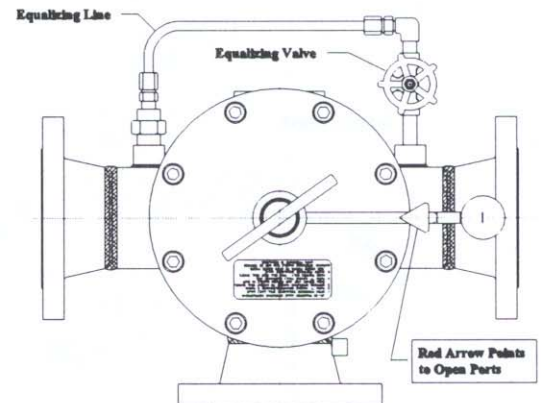
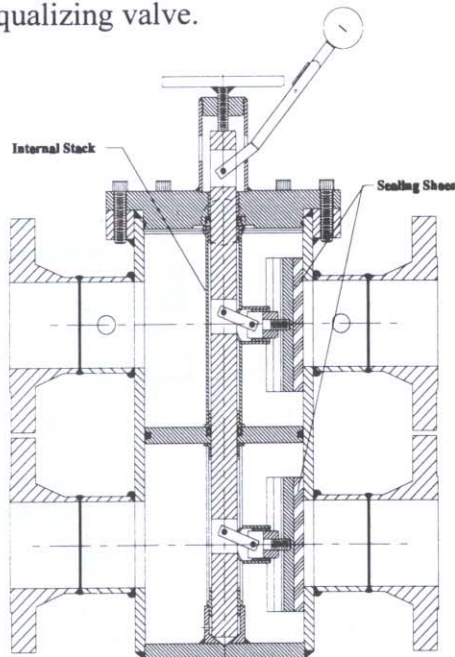


JR-33 6-Way Transfer Valve

Changeover Operating Instructions

- 1.0 Open equalizing valve
 - 1.1 Allow pressure to equalize
 - 1.2 **Due to capacitance effect larger vessels may require several minutes to balance**
 - 1.3 After off line vessel or piping is filled, ensure all vents, bleeds or drain lines are closed so that pressure will equalize.
- 2.0 Turn "T" Handle counterclockwise approximately 6-7 turns
 - 2.1 **DO NOT FORCE PAST STOP**
- 3.0 Push Ball Handle downward to unseat sealing shoes
- 4.0 Rotate Ball Handle 180°
 - 4.1 **Red Arrow Points to OPEN Ports**
- 5.0 Release the Ball Handle and turn "T" Handle clockwise until sealing shoes are seated
 - 5.1 **HAND TIGHTEN ONLY (20 IN-LB MAX)**
- 6.0 Close equalizing valve.



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