



NOTE: TO CALC. NIPPLE LENGTHS,

$$\text{TOP NIPPLE LENGTH} = [(\text{C-C}) - (\text{CHAMBER LENGTH} + 1.5)]/2 + .375$$

$$\text{BOT. NIPPLE LENGTH} = [(\text{C-C}) - (\text{CHAMBER LENGTH} + 1.5)]/2 - .375$$

750 W.S.P.
107/127 GAGE

USE 637-2 OR 637-4 VALVES